

NECK SIZING DIE

Before using your new die, it must be thoroughly cleaned. A rust preventative is applied at the factory and must be removed before using the die. We recommend Hornady® One Shot® Gun Cleaner and Lube or any commercial solvent will suffice.

Always lubricate case necks inside and out before attempting to resize.

Remove the expander/Decap Assembly from the die. To adjust your die, place a case in the shell holder, and raise the ram to its highest position. Thread the die into the press until resistance is felt. At this point the neck portion of the die is touching the neck of the case. Adjust the die down in small increments, each time lowering the ram and inspecting the case neck. Continue to lower the die until the entire neck has been sized.

NOTE: Do NOT lower the die too far; contact with the case shoulder will cause the case to buckle making the case unusable.

When the die is adjusted, thread the lock ring against the press and tighten the set screw. Lower the ram and remove the case. Raise the ram to its highest position and place the Expander/Decap Assembly back in the die, and adjust the spindle until the decap pin sticks approximately 1/32" into the hole in the shell holder. Tighten the Zip Spindle into place by giving it a turn to make sure the threads are engaged and tightening the spindle lock.



Hornady
Accurate. Deadly. Dependable.

P.O. Box 1848, Grand Island, NE 68802-1848
308-382-1390 • 800-338-3220 • Fax: 308-382-5761
hornady.com/contact

Zip Spindle™
System
provides
positive
lock-down.



Headed Decapping Pin